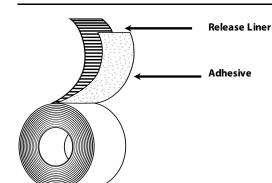


3603A

High Temp Transfer Adhesive



Adhesive: Acrylic (1619)

Liner: 4 mil PET Film, silicone release coated

Applications

- Laminating paper, felt, sponge rubber, foam, and plastic
- Mounting nameplates, plastic trim, decals
- Gasket assembly
- Heat shielding

Features Benefits

Acrylic Adhesive	Excellent high temperature performance	
	 Good tack and peel 	
	 Excellent shear strength 	
	 Good adhesion to a wide variety of substrates 	
4 mil PET Release Liner	 Easy to die-cut and convert 	
	 Excellent lay flat and dimensional stability 	

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.0 mils	0.178 mm	PSTC 133
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133
Liner Thickness	4.0 mils	0.102 mm	PSTC 133
Adhesion to Steel	40 oz/in	4.38 N/cm	PSTC 101 Mod
Shear Strength	200+ hours		PSTC 107
Laminating Temperature	65 to 150 °F	18 to 65 °C	
Maximum Continuous Use	360 °F	182 °C	
Intermittent Use	450 °F	232 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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